

| Item No.               | MIG-220A                           |               |
|------------------------|------------------------------------|---------------|
| Rated Input Voltage    | 240V, 50Hz                         |               |
| Rated Input Capacity   | 6.38KVA                            |               |
| Input Current          | 29A                                |               |
| Output Current Range   | 30-180A (MIG)                      | 30-160A (MMA) |
| Output Voltage         | 23V (MIG)                          | 26.4V (MMA)   |
| Rated Duty Cycle (25℃) | 60%                                |               |
| No-load Voltage        | 65V                                |               |
| Protection Degree      | IP21S                              |               |
| Insulation Class       | H                                  |               |
| Power Factor (cos)     | 0.9                                |               |
| Efficiency             | 85%                                |               |
| Electrode Size         | 0.6-1.0mm (MIG)<br>1.6-4.0mm (MMA) |               |
| Weight                 | 9.8KG                              |               |
| External Dimension     | 495*300*325mm                      |               |